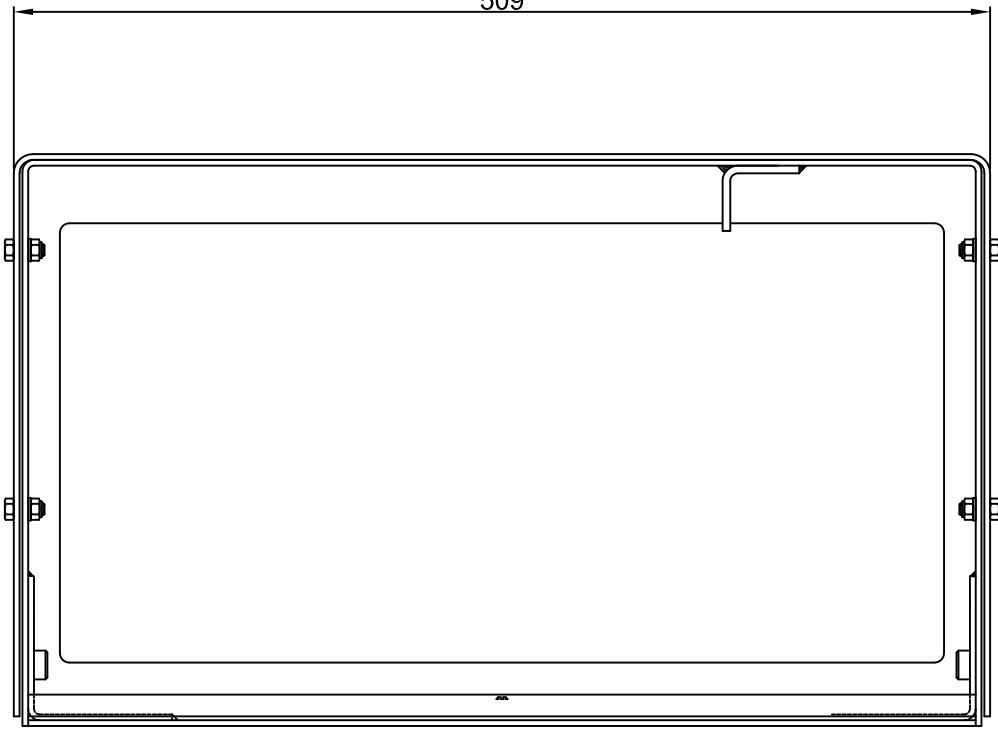


Uncontrolled When Printed



VISOR EXTENSION CAN BE SET AT 150MM OR 250MM

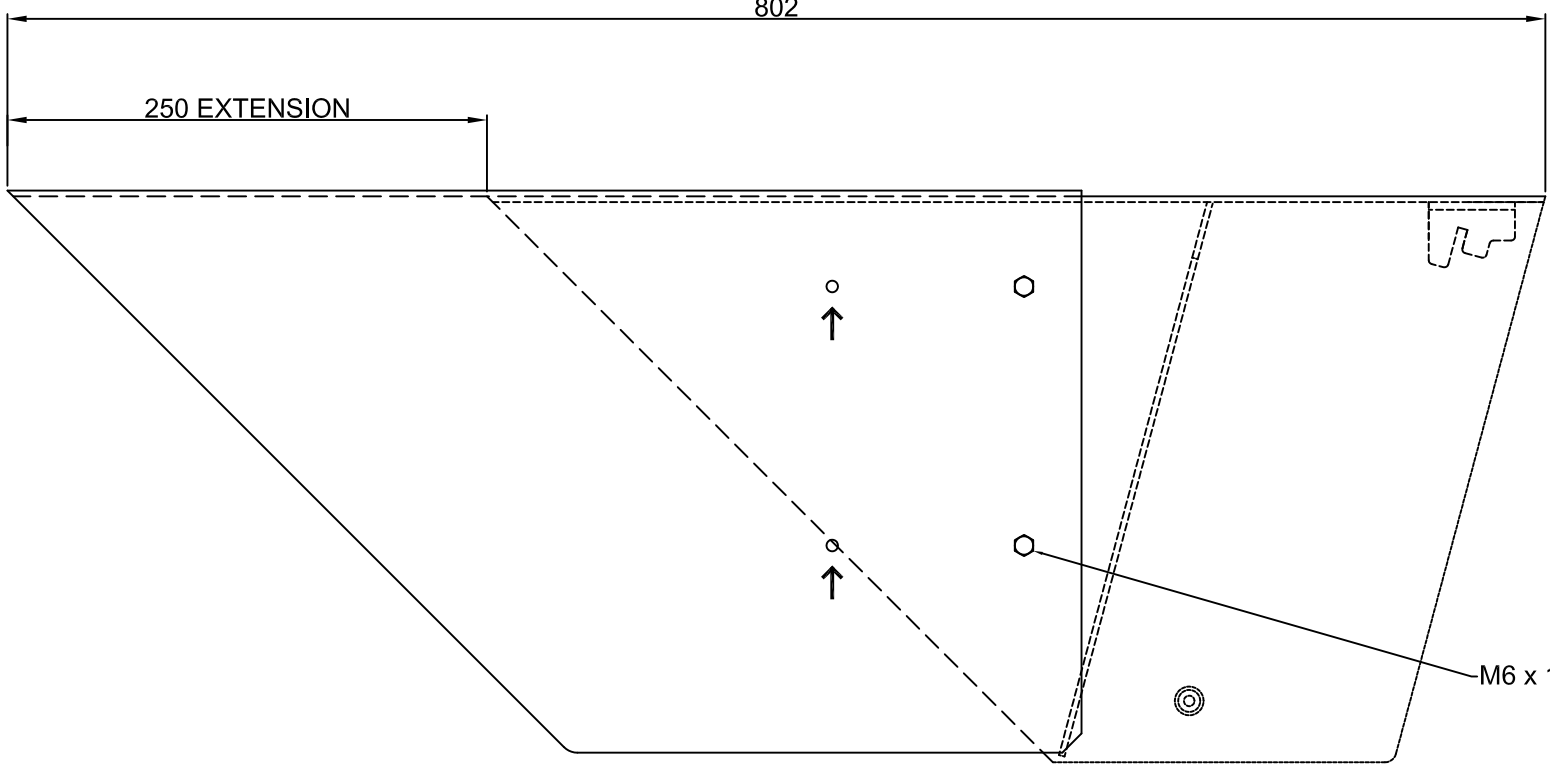
WITH VISOR SET AT 150MM - ARROWED (↑) HOLES INDICATE Ø6.5MM PILOT HOLE POSITIONS FOR OUTER COVER.

STENCIL VISOR EXTENSION.
MATERIAL: 3MM ALUMINIUM SHEET GRADE 1050A H14.

FOR INSTALLATION INSTRUCTIONS, REFER TO FITTING KIT INSTRUCTIONS C64.63997

ALL FASTENERS - STAINLESS STEEL

VISOR PAINT FINISH AS FOLLOWS:
ONE COAT OF TRANSPED TWO PACK ETCH PRIMER 101
ONE COAT OF BLACK MICACEOUS IRON OXIDE - BR SPEC No. 70 ITEM 30



M6 x 16 SS SCREWS, WASHERS & NYLOC NUTS


1	16/06/10	MD	SEE DCC No.5171
0	04/06/10	MD	ORIGINAL DCC 5156
ISS	DATE	INI	ALTERATIONS



UNIPART RAIL LTD - DORMAN
WENNINGTON ROAD, SOUTHPORT. PR9 7TN.

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DRAWING / PART No. 086/021019

PART NUMBER BARCODE		DORMAN REF No. D82.83927	TITLE STENCIL VISOR EXTENSION FITTING KIT		PROJECT No. 100
 * 0 8 6 7 0 2 1 0 1 9 *		CUSTOMER REF No.	MATERIAL	TOLERANCES	DRAWN MD
ALL DIMENSIONS IN MM UNLESS OTHERWISE STATED DO NOT SCALE		3RD ANGLE PROJ	X	+ / -	0,25
			X,0	+ / -	0,10
			X,00	+ / -	0,05
			X,000	+ / -	0,025
			ANGULAR	+ / -	0,25°
					CHECKED IW AUTH. BW
					DATE 04/06/10
					SCALE NTS
					SHEET 1 OF 1 SHEETS