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Health and safety

Every effort has been made to ensure the accuracy of the information given in our publications, but in accordance with our policy of continually improving our products we reserve the right to modify designs and specifications whenever necessary. All equipment is designed to conform to relevant British and International standards. Every care is taken to ensure that, as far as reasonably practical, it will perform without risk to health. It is essential that accepted codes of professional practice are followed in the assembly, installation and commissioning of the equipment. If in doubt with respect to any of these instructions, please consult Dorman before installing the device.

Dorman reserves the right to vary any component part to meet the required specifications without prior notice.



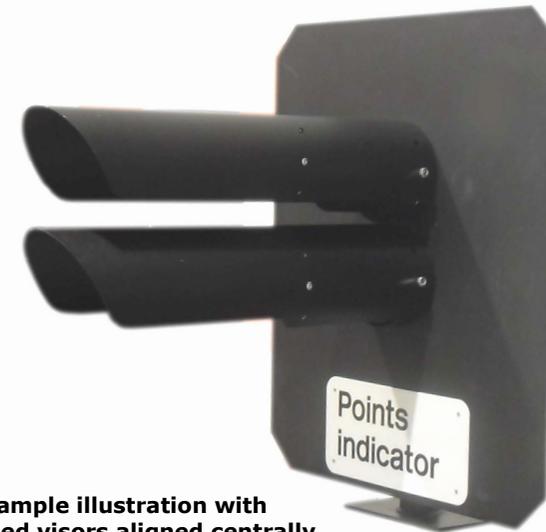
Certificate No. FM 14371

Dorman ref. No C64.64173

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LED Points Indicator Extended Visor Installation Instructions

To be read before commencing
Installation



Example illustration with
extended visors aligned centrally

General.

In general, before commencing any modifications, all local safety requirements affecting the safe working environment of the installation either directly or indirectly should be carried out.

The signal should only be modified both electrically and mechanically, by a qualified person. Any modifications should be carried out in a clean & dry environment as possible.

Retro Fitting The MSL Extended Visor

The Fitting kit supplied should be used to ensure that the Extended Visors are fitted correctly.

Note: Fitting kit contains material for one visor only.

Unipart Rail - Dorman Part Numbers in Kit of Parts (D84.80139):

- B18.18049.....M8x20 Grub screw.....(2 off)
- B18.17201.....M8 S/S Nut.....(2 off)
- B20.20222.....Extended Visor.....(1 off)
- B18.17076.....M5 x 20 Socket Head Screw.....(2 off)
- B18.17060.....M5 Spring Washer.....(2 off)
- B18.17022.....M5 Plain Washer.....(2 off)
- B18.17013.....M5 S/S Nut.....(2 off)
- C64.64173.....Instruction Leaflet.....(1 off)

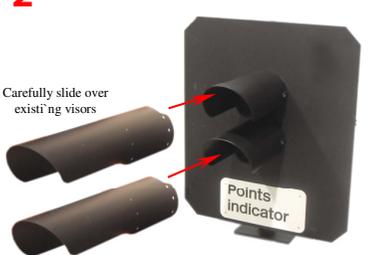
Retro Fit Operation Procedure Stages:

1



Remove two M8x10 grub screws from each visor using an M4 Allen key

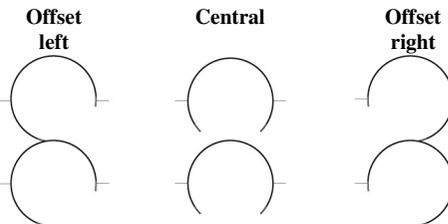
2



Carefully slide over existing visors

Place an extended visor over each of the existing visors

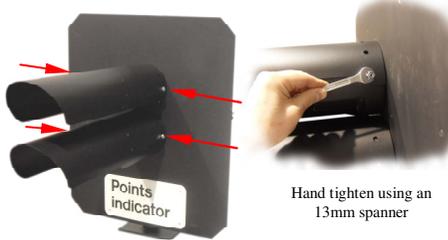
3



Offset left Central Offset right

Orientate both extended visors to the required position

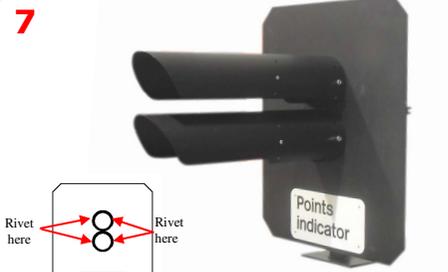
5



Hand tighten using an 13mm spanner

Secure each of the grub screws with an M8 full nut.

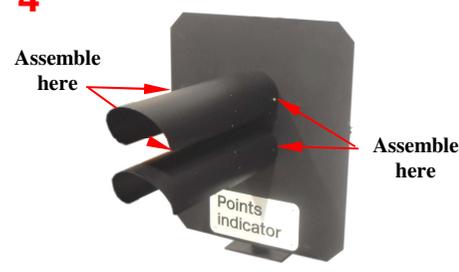
7



Rivet here Rivet here

Secure the extended visor to the existing visor using M5 nuts, washers and screws

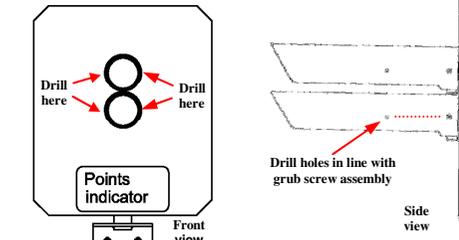
4



Assemble here Assemble here

Assemble two M8x20 Grub screws to each visor (Hand tighten with M4 Allen key)

6



Drill here Drill here

Points indicator Front view Side view

Drill holes in line with grub screw assembly

Using the pre drilled holes as a guide, drill a 5.2mm hole to each side through both existing visors

8



On completion of the installation, check that both extended visors are firmly secured to the existing visors.

Dorman Part Number:

D81.80139.....0086/ 071722

PAD's Number:

