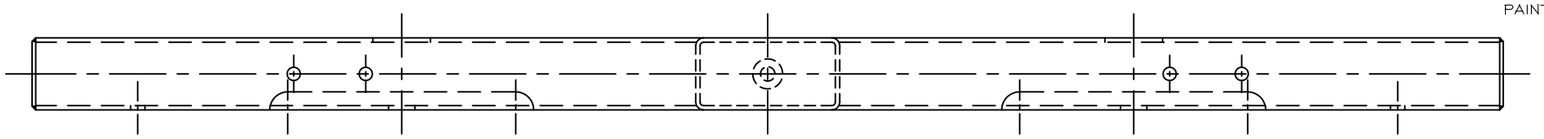
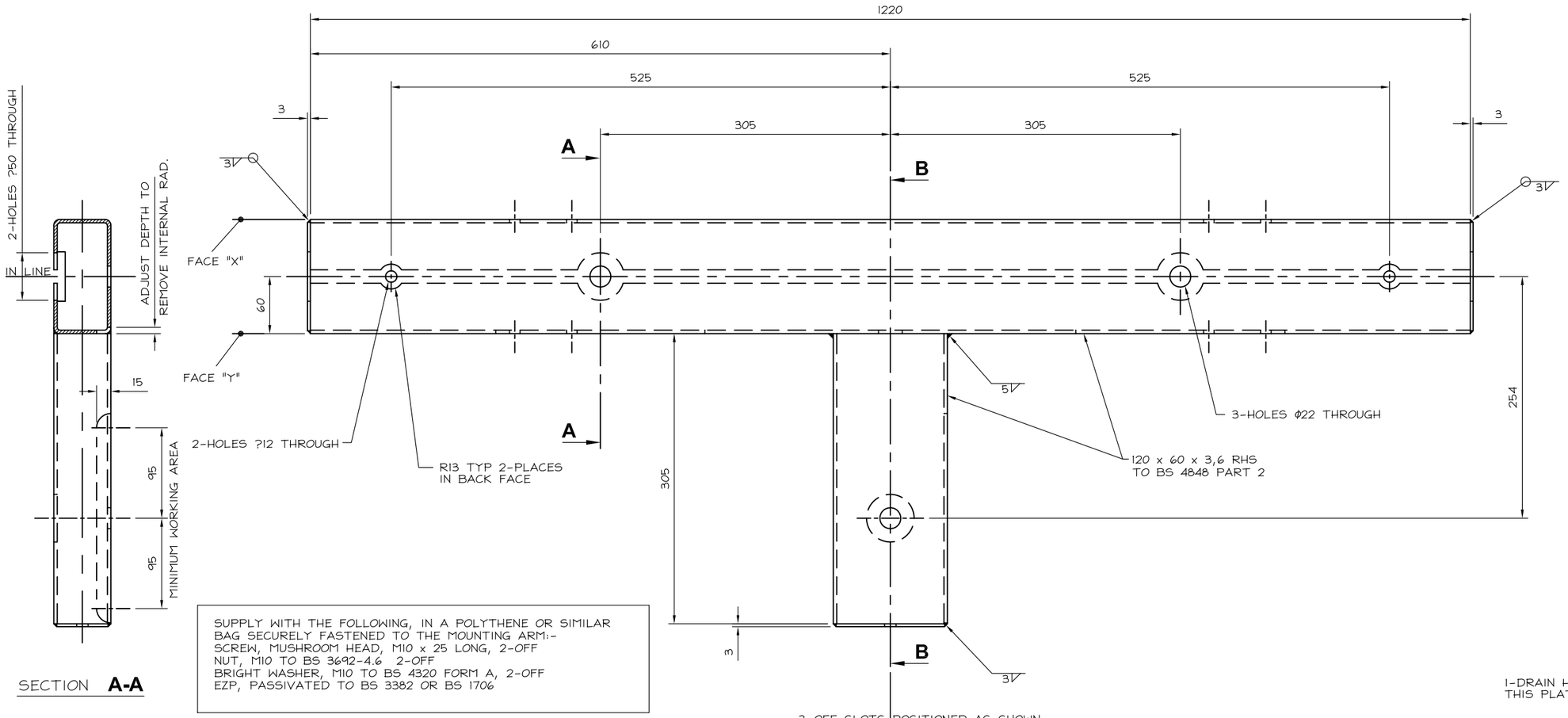
FINISHING:-

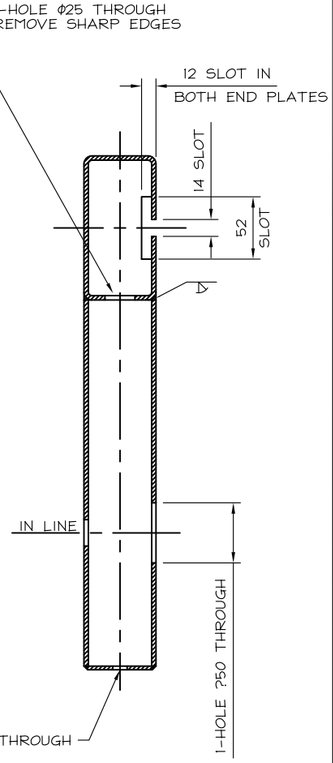
ELECTOPLATED ZINC, PASSIVATED, TO BS 1706 CLASS B Zn3
ETCH PRIME TO BR SPEC 71 ITEM 4
UNDERCOAT, GREY, TO BR SPEC 71 ITEM 26
PAINT MATT BLACK TO BR SPEC 70
ITEM 25 BRUSHING
ITEM 30 SPRAYING



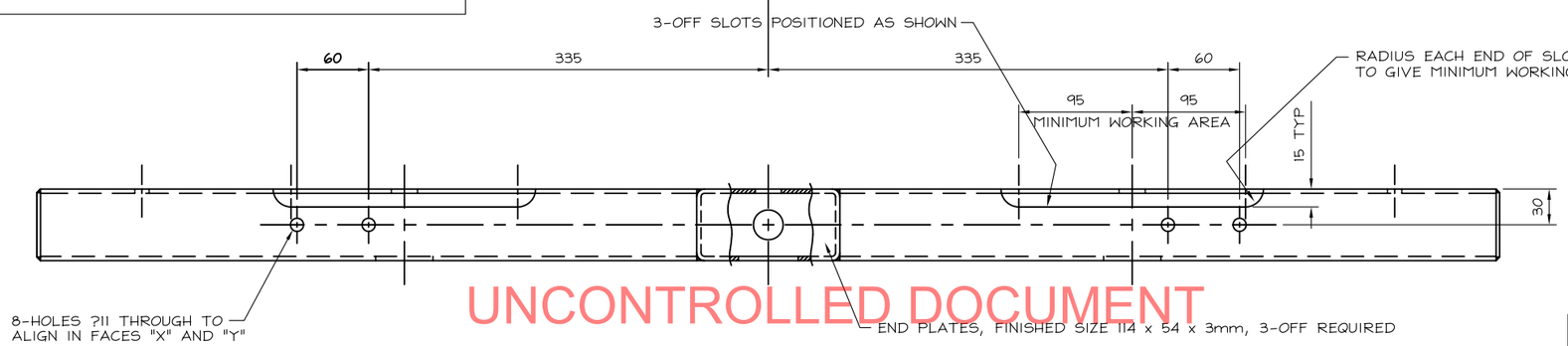


SECTION **A-A**

SUPPLY WITH THE FOLLOWING, IN A POLYTHENE OR SIMILAR BAG SECURELY FASTENED TO THE MOUNTING ARM:-
SCREW, MUSHROOM HEAD, M10 x 25 LONG, 2-OFF
NUT, M10 TO BS 3692-4.6 2-OFF
BRIGHT WASHER, M10 TO BS 4320 FORM A, 2-OFF
EZP, PASSIVATED TO BS 3382 OR BS 1706



SECTION **B-B**



UNCONTROLLED DOCUMENT

3RD ANGLE PROJECTION

AMMENDMENTS								
REV 1	DCC 2629	REV 2	DCC 2656	REV 3	DCC 3143	REV 4	DCC 3665	

Tolerance : ± 0,5 ON HOLE CENTRES ± 1,0 ON ALL OTHER DIMENSIONS	Material : AS STATED
Scale : 1:5	Finish : AS STATED
DO NOT SCALE	

Drawn By : BT	Independant Check By :
Date : 15/12/04	Date :
Submitted/Initial Check By : LG	Approved By :
Date : 17/12/04	Date :

TITLE: FLASHING WARNING ROAD LIGHTS
LED WIG WAG MOUNTING ARM
STANDARD

PROJECT NUMBER	108			
DRAWING NUMBER YSC-71	SHT 1	OF 1	REV 4	

NATIONAL RAILWAY SUPPLIES

ALL DIMENSIONS IN mm

NRS LTD COPYRIGHT © 2002

SIZE 'A3' 297 x 420 mm