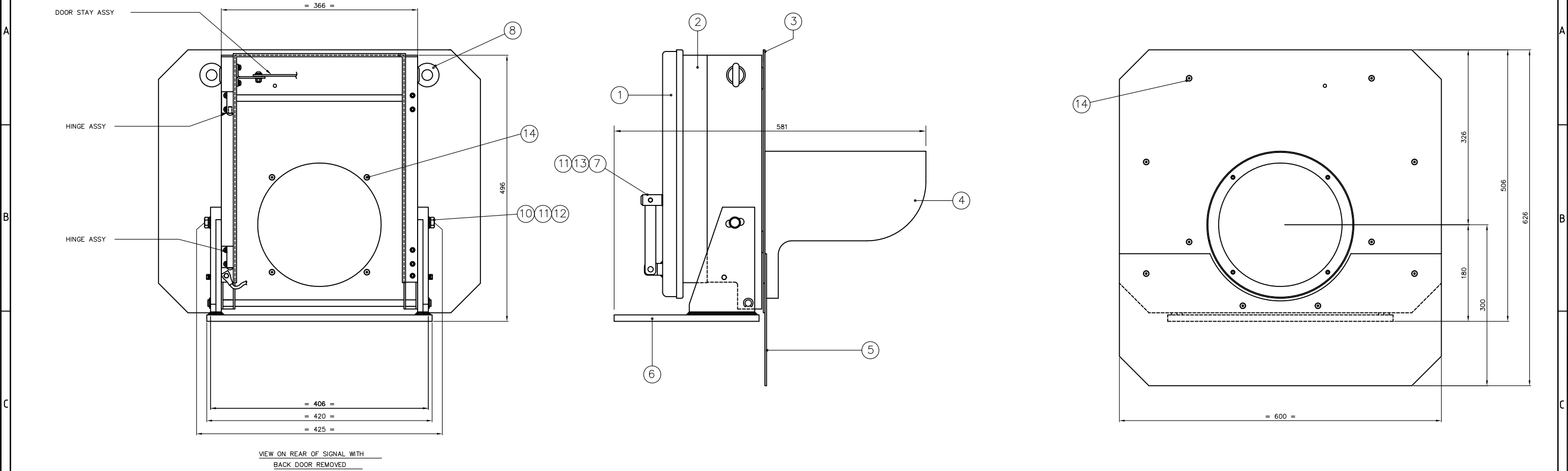
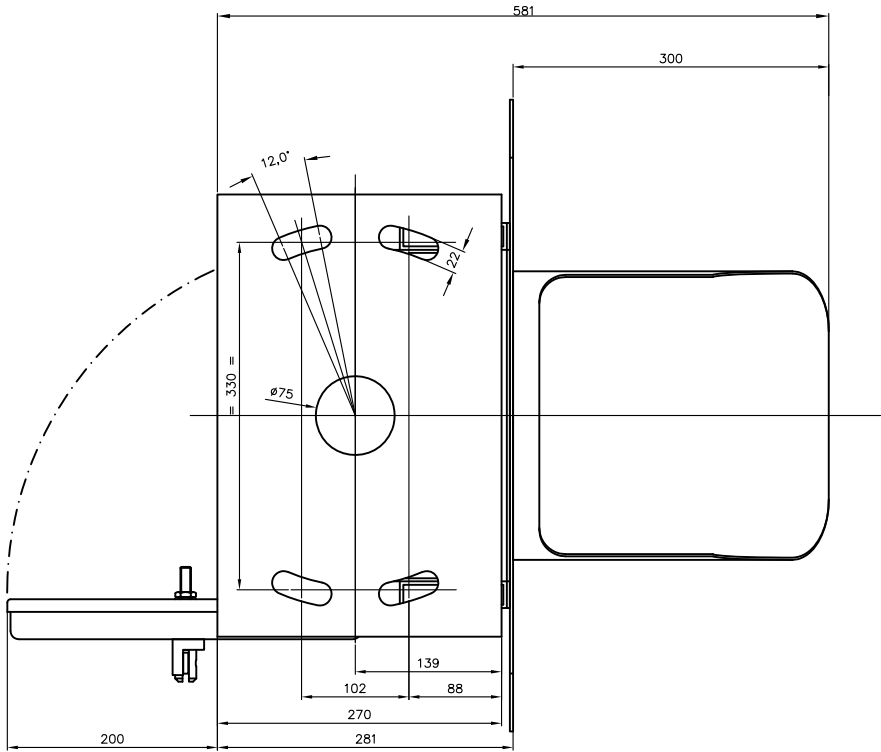


Uncontrolled When Printed



ITEM	QTY	PART N°	DESCRIPTION
1	1	B20.19154	DOOR
2	1	B20.19155	1-APERTURE, 3-ASPECT FRAME
3	1	B20.19156	BACK BOARD 1-APERTURE, 3-ASPECT CLS
4	1	B20.19104	VISOR
5	1	B20.19123	BACK BOARD EXTENSION
6	1	B20.19124	MOUNTING PLATE
7	1	B81.80010	GPL LOCKING BOLT / LEVER ASSEMBLY
8	2	B17.16159	M16 LIFTING EYE (RS 673-658)
9			
10	2	B18.17134	M10 X 40 HEX HD SET SCREW
11	3	B18.17080	M10 PLAIN WASHER
12	2	B18.17083	M10 SPRING WASHER
13	2	B17.16060	M10 LOCK NUT
14	14	B18.17129	M5 X 15 SOC HD CSK SCREW



- ALL ALUMINIUM COMPONENTS PAINTED ALL OVER WITH:
ONE COAT OF TRANSPEED TWO PACK ETCH PRIMER 101
FOLLOWED BY :
ONE COAT OF BLACK MICACEOUS IRON OXIDE.
BR SPEC No. 70 ITEM 30. (FORWARD FACING PARTS)
ONE COAT OF LIGHT GREY MICACEOUS IRON OXIDE.
BR SPEC No. 70 ITEM 27A. (REAR FACING PARTS)
2. WIRING DIAGRAM AND A DOCUMENT WALLET ATTACHED TO INTERNAL FACE OF THE BACK COVER.
3. HORIZONTAL ADJUSTMENT ~ ±6'; VERTICAL ADJUSTMENT ~ ±4'
4. ALL FASTENERS ~ STAINLESS STEEL.
5. RKB221 BRASS PADLOCK, PADS No.0086/029003 IS NOT SUPPLIED WITH THIS ASSEMBLY.

1	10/12/05	DR	SEE DCC2995
0	14/06/05	MD	DCC No. 2676
ISS	DATE	INI	ALTERATIONS
DORMAN			
DORMAN TRAFFIC PRODUCTS LTD SOUTHPORT PR9 8LA ENGLAND			
THIS DOCUMENT AND THE INFORMATION THEREIN IS CONFIDENTIAL AND MAY NOT BE USED OR DISCLOSED WITHOUT WRITTEN AUTHORIZATION			
DRAWING No		PART No.	
0086/009222		ISSUE	
		1	



DO NOT SCALE

DORMAN REF No.
D86.85010

ALL DIMENSIONS IN mm UNLESS OTHERWISE STATED

CUSTOMER REF No.

TITLE
3 ASP, 1 APER (SHORT) FRAME ASSY

MATERIAL

TOLERANCES			
X	+	/	-
X,0	+	/	-
X,00	+	/	-
X,000	+	/	-
ANGULAR	+	/	-
			0,25
			0,10
			0,05
			0,025
			0,25°

THIRD ANGLE PROJ

Document N° 0101-2261-1

DRAWN M.DURHAM
APPROVED L.GREEN
DATE 14/06/2005
SCALE NTS
SHEET 1 OF 1 SHEETS