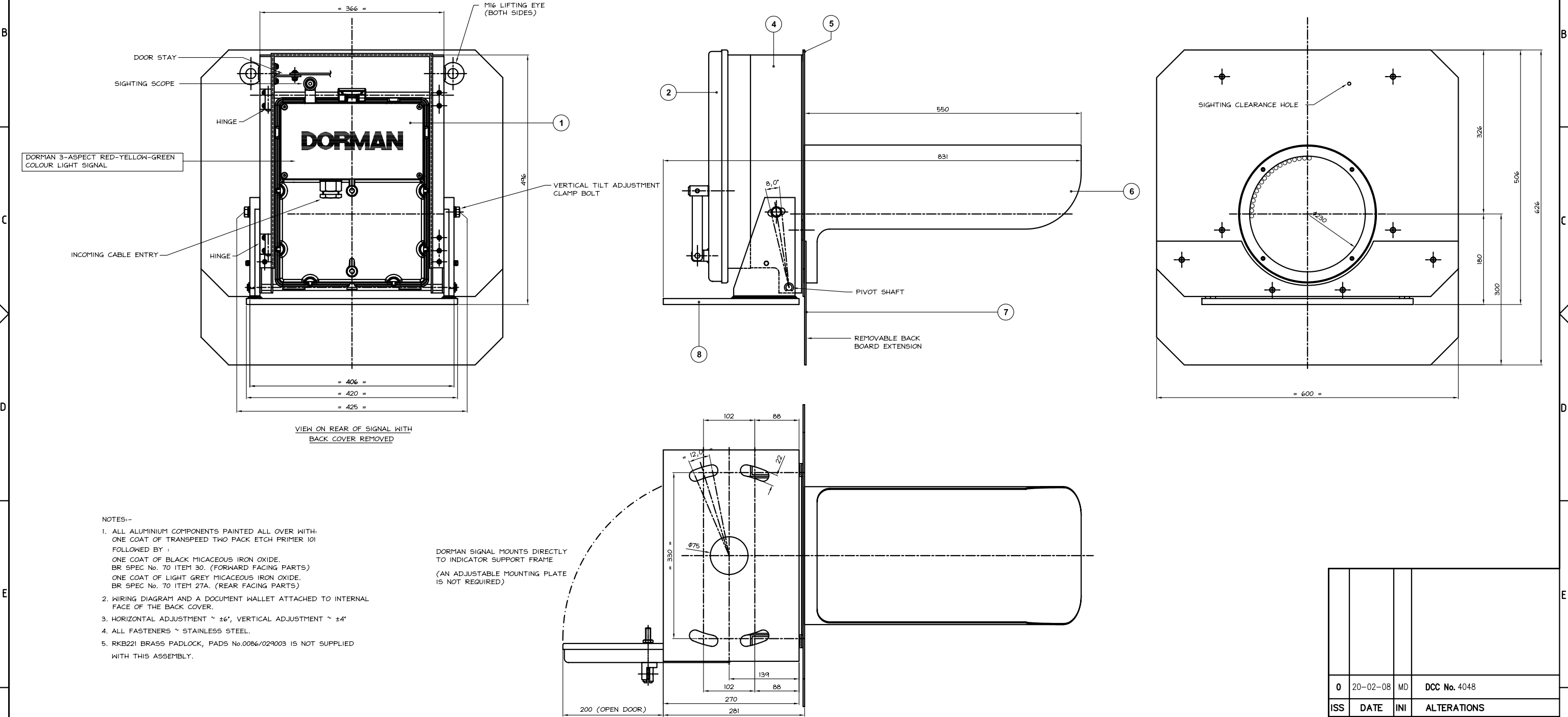


Uncontrolled When Printed

ITEM	QTY	PART N°	MATERIAL	DESCRIPTION
1	1	0086/009200	CAST ALUMINIUM ENCLOSURE	DORMAN 3-ASPECT RED-YELLOW-GREEN COLOUR LIGHT SIGNAL. REF. No. CLSM/3RYG/1P/LU
2	1	B20.19154	ALUMINIUM	DOOR
3				
4	1	B20.19155	ALUMINIUM FABRICATION	1-LENS, 3-ASPECT FRAME
5	1	B20.19156	ALUMINIUM	BACK BOARD 1-APERTURE, 3-ASPECT FRAME
6	1	B86.85014	ALUMINIUM	EXTENDED VISOR
7	1	B20.19123	ALUMINIUM	BACK BOARD EXTENSION
8	1	B20.19124	ALUMINIUM FABRICATION	MOUNTING PLATE
1		0086/009222		FRAME ASSEMBLY (FOR REFERENCE ONLY) DORMAN REF. NO. D86.85010



- NOTES:-
- ALL ALUMINIUM COMPONENTS PAINTED ALL OVER WITH:
ONE COAT OF TRANSPED TWO PACK ETCH PRIMER 101
FOLLOWED BY :
ONE COAT OF BLACK MICACEOUS IRON OXIDE.
BR SPEC No. 70 ITEM 30. (FORWARD FACING PARTS)
ONE COAT OF LIGHT GREY MICACEOUS IRON OXIDE.
BR SPEC No. 70 ITEM 27A. (REAR FACING PARTS)
 - WIRING DIAGRAM AND A DOCUMENT WALLET ATTACHED TO INTERNAL
FACE OF THE BACK COVER.
 - HORIZONTAL ADJUSTMENT ~ ±6°, VERTICAL ADJUSTMENT ~ ±4°
 - ALL FASTENERS ~ STAINLESS STEEL.
 - RKB221 BRASS PADLOCK, PADS No.0086/029003 IS NOT SUPPLIED
WITH THIS ASSEMBLY.

DORMAN SIGNAL MOUNTS DIRECTLY
TO INDICATOR SUPPORT FRAME
(AN ADJUSTABLE MOUNTING PLATE
IS NOT REQUIRED)

TOTAL ASSEMBLED SIGNAL MASS - 26Kg.
MAXIMUM MASS OF MODULE - 10Kg.

DO NOT SCALE

DORMAN REF No.
CLSE/SRYG/1P/LU

CUSTOMER REF No.

ALL DIMENSIONS IN mm UNLESS OTHERWISE STATED

LONG RANGE COLOUR LIGHT SIGNAL			
TITLE		PROJECT No. 101	
SPACE ENVELOPE/MECHANICAL INTERFACE DRAWING 3 ASPECT, 1 APERTURE (SHORT) CLS - LU (EXTENDED VISOR)		THIRD ANGLE PROJ	
MATERIAL		Document N° 0101-9819-1	
		DRAWN M. DURHAM	
		CHECKED IW AUTH. IW	
		DATE 20/02/2008	
		SCALE NTS	
		SHEET 1 OF 1 SHEETS	
		TOLERANCES	
		X + / - 0.25	
		X,0 + / - 0.10	
		X,00 + / - 0.05	
		X,000 + / - 0.025	
		ANGULAR + / - 0.25°	

DORMAN			
0	20-02-08	MD	DCC No. 4048
ISS	DATE	INI	ALTERATIONS
SOUTHPORT PR9 8LA ENGLAND			
THIS DOCUMENT AND THE INFORMATION THEREIN IS CONFIDENTIAL AND MAY NOT BE USED OR DISCLOSED WITHOUT WRITTEN AUTHORIZATION			
DRAWING No		PART No.	
0086/109155			