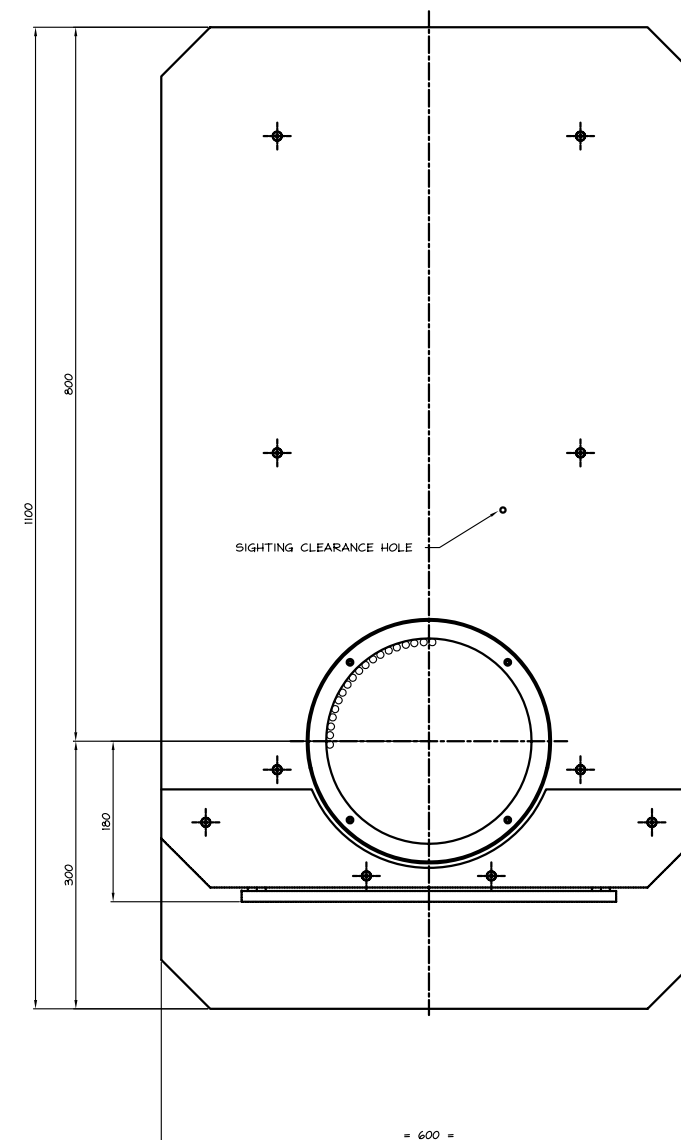
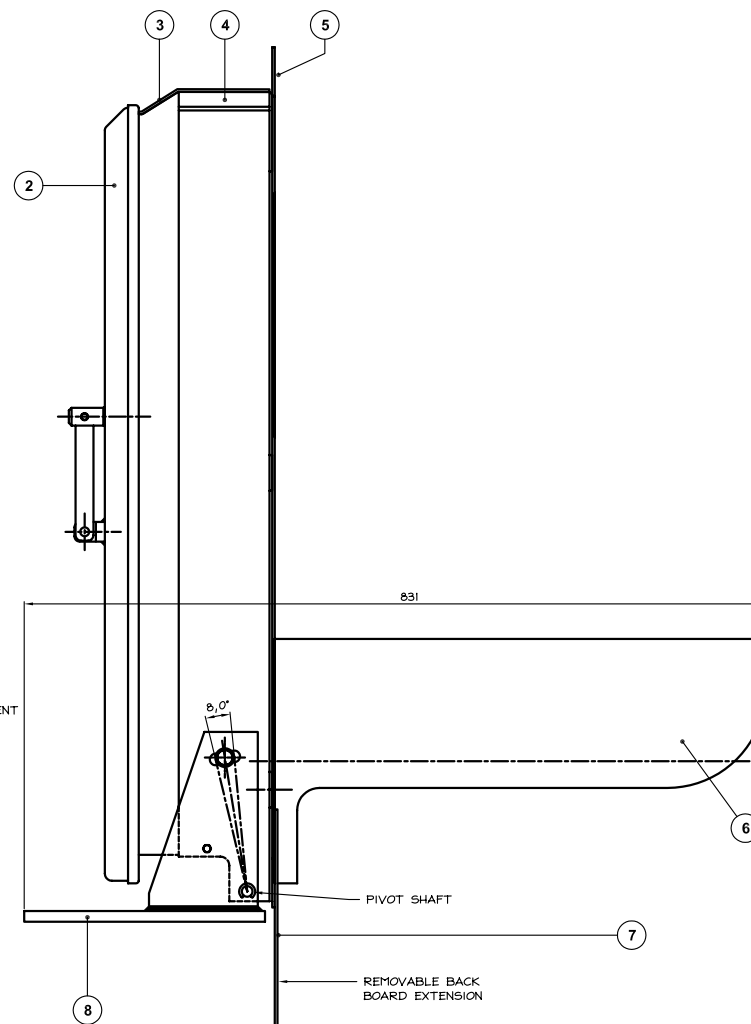


ITEM QTY	PART N°	MATERIAL	DESCRIPTION
1	0086/009200	CAST ALUMINIUM ENCLOSURE	DORMAN 3-ASPECT RED-YELLOW-GREEN COLOUR LIGHT SIGNAL. REF. NO. CLSM/3RYG/1P/LU
2	B20.19109	ALUMINIUM	DOOR
3	B20.19161	ALUMINIUM SHEET	3 ASP BLANKING PLATE
4	B20.19102	ALUMINIUM FABRICATION	2-LENS, 4-ASPECT FRAME
5	B86.85007	ALUMINIUM	BACK BOARD 1-APERTURE, 4-ASPECT FRAME
6	B86.85014	ALUMINIUM	EXTENDED VISOR
7	B20.19123	ALUMINIUM	BACK BOARD EXTENSION
8	B20.19124	ALUMINIUM FABRICATION	MOUNTING PLATE
	0086/009221		FRAME ASSEMBLY (FOR REFERENCE ONLY) DORMAN REF.NO. D86.85003



DORMAN SIGNAL MOUNTS DIRECTLY
TO INDICATOR SUPPORT FRAME
(AN ADJUSTABLE MOUNTING PLATE
IS NOT REQUIRED)

1. ALL ALUMINIUM COMPONENTS PAINTED ALL OVER WITH:
ONE COAT OF TRANSPARENT TWO PACK ETCH PRIMER 101
FOLLOWED BY :
ONE COAT OF BLACK MICACEOUS IRON OXIDE.
BR SPEC No. 70 ITEM 30. (FORWARD FACING PARTS)
ONE COAT OF LIGHT GREY MICACEOUS IRON OXIDE.
BR SPEC No. 70 ITEM 27A. (REAR FACING PARTS)
2. WIRING DIAGRAM AND A DOCUMENT WALLET ATTACHED TO INTERNAL
FACE OF THE BACK COVER.
3. HORIZONTAL ADJUSTMENT $\pm 6^\circ$, VERTICAL ADJUSTMENT $\pm 4^\circ$
4. ALL FASTENERS $\neq$ STAINLESS STEEL.
5. RKB221 BRASS PADLOCK, PADS No.0086/029003 IS NOT SUPPLIED
WITH THIS ASSEMBLY.

0	20-02-08	MD	DDC No. 4048
ISS	DATE	INI	ALTERATIONS
			
SOUTHPORT PR9 8LA ENGLAND			
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08	DRAWING No PART No.		
TS	0086/109152		

MATERIAL	TOLERANCES		
	X	+ / -	0,25
	X,0	+ / -	0,10
	X,00	+ / -	0,05
	X,000	+ / -	0,02
	ANGULI AR	+ / -	0,25

SCALE	NTS		
SHEET	1	OF	1

SCALE	NTS		
SHEET	1	OF	1

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8	<u>DRAWING No</u> <u>PART No.</u>
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0086/109152

ALL DIMENSIONS IN mm UNLESS OTHERWISE STATED

CUSTOMER REF No.

ORIGINAL DRAWING FRAME A1	DO NOT SCALE
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