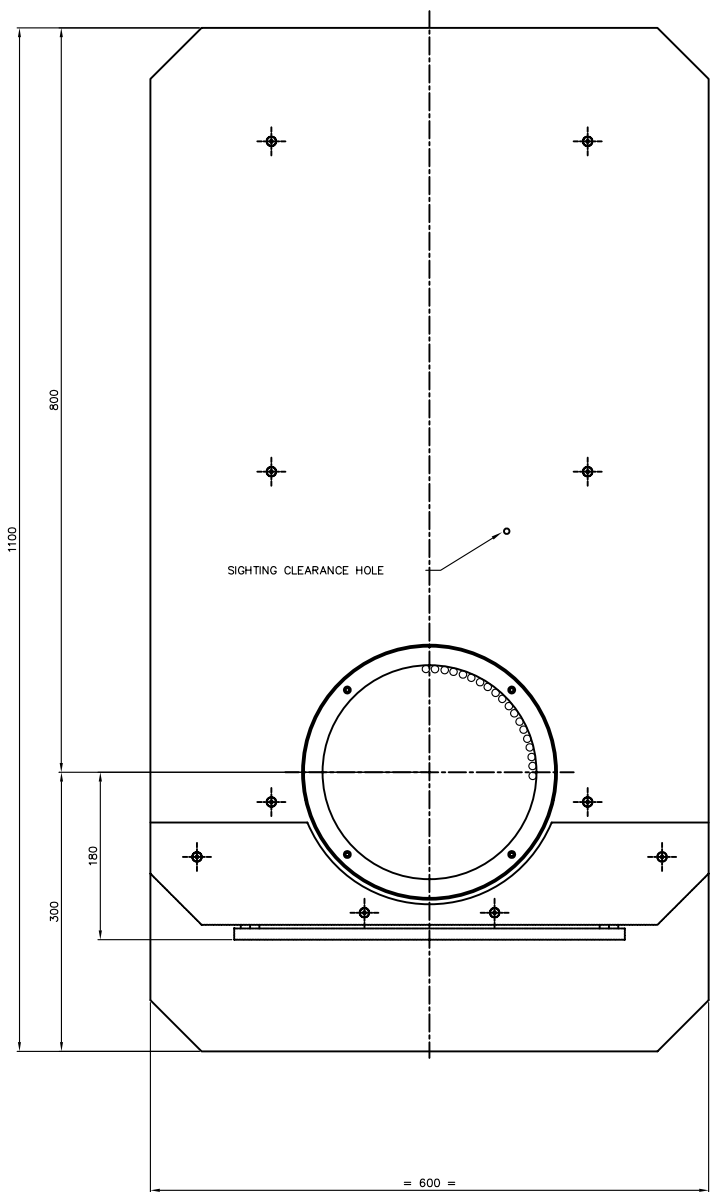
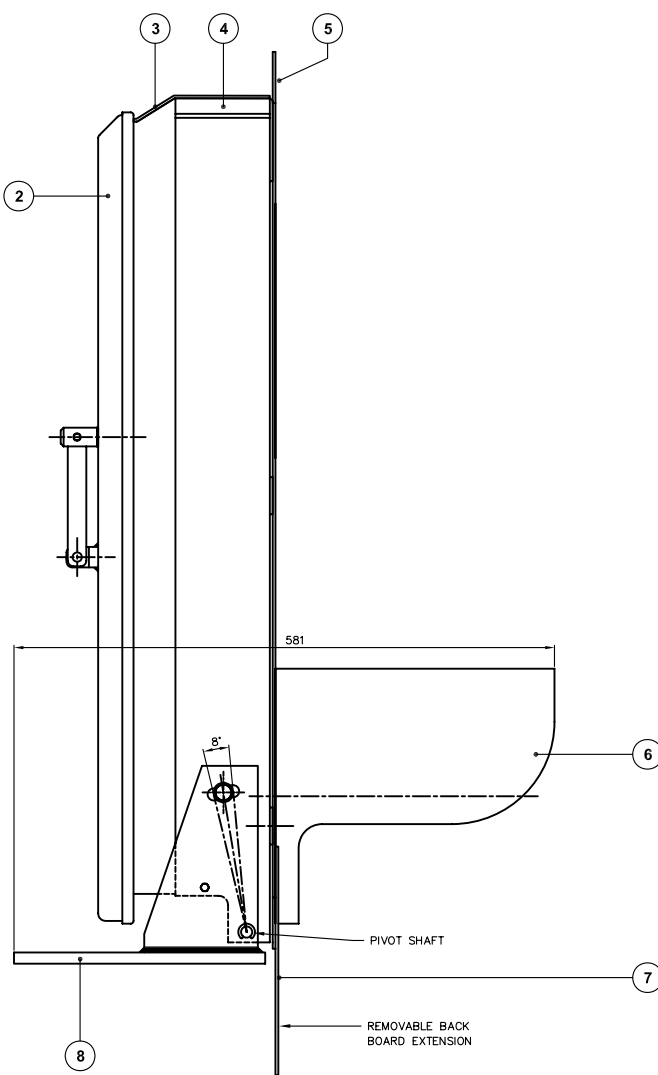
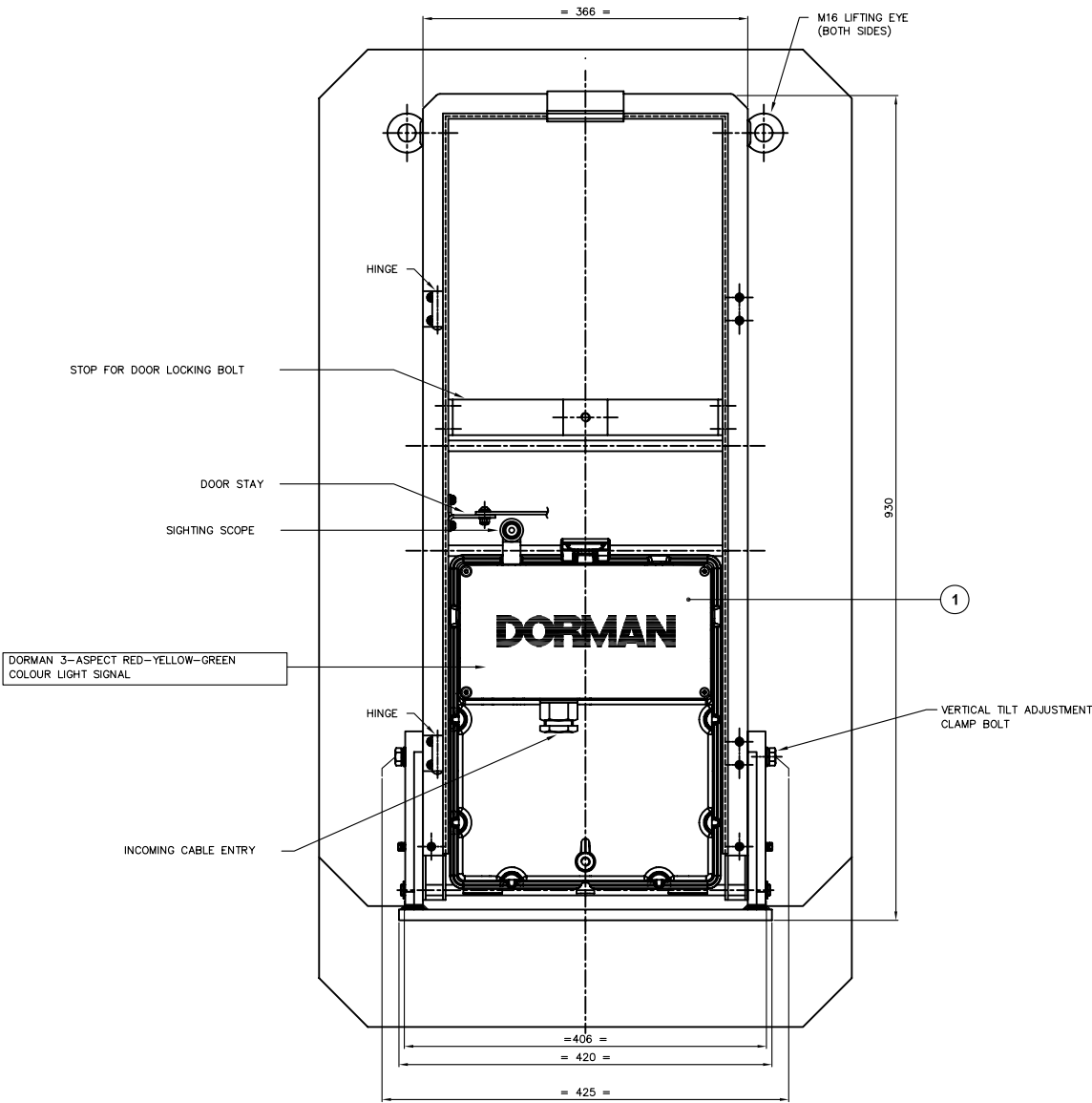


Uncontrolled When Printed

ITEM	QTY	PART N°	MATERIAL	DESCRIPTION
1	1	0086/009203	CAST ALUMINIUM ENCLOSURE	DORMAN 3-ASPECT RED-YELLOW-GREEN COLOUR LIGHT SIGNAL, REF. NO. CLSM/3RYG/1P/RU
2	1	B20.19109	ALUMINIUM	DOOR
3	1	B20.19161	ALUMINIUM SHEET	3 ASP BLANKING PLATE
4	1	B20.19102	ALUMINIUM FABRICATION	2-LENS, 4-ASPECT FRAME
5	1	B86.85007	ALUMINIUM	BACK BOARD 1-APERTURE, 4-ASPECT FRAME
6	1	B20.19104	ALUMINIUM	VISOR
7	1	B20.19123	ALUMINIUM	BACK BOARD EXTENSION
8	1	B20.19124	ALUMINIUM FABRICATION	MOUNTING PLATE
1		0086/009221		FRAME ASSEMBLY (FOR REFERENCE ONLY) DORMAN REF.NO. D86.85003



VIEW ON REAR OF SIGNAL WITH
BACK COVER REMOVED

DORMAN SIGNAL MOUNTS DIRECTLY
TO INDICATOR SUPPORT FRAME
(AN ADJUSTABLE MOUNTING PLATE
IS NOT REQUIRED)

TOTAL ASSEMBLED SIGNAL MASS ~ 33Kg.
MAXIMUM MASS OF MODULES - 10Kg.

- NOTES: -
1. ALL ALUMINIUM COMPONENTS PAINTED ALL OVER WITH:
ONE COAT OF TRANSPED TWO PACK ETCH PRIMER 101
FOLLOWED BY :
ONE COAT OF BLACK MICACEOUS IRON OXIDE.
BR SPEC No. 70 ITEM 30. (FORWARD FACING PARTS)
ONE COAT OF LIGHT GREY MICACEOUS IRON OXIDE.
BR SPEC No. 70 ITEM 27A. (REAR FACING PARTS)
 2. WIRING DIAGRAM AND A DOCUMENT WALLET ATTACHED TO INTERNAL
FACE OF THE BACK COVER.
 3. HORIZONTAL ADJUSTMENT ~ ±6°, VERTICAL ADJUSTMENT ~ ±4°
 4. ALL FASTENERS ~ STAINLESS STEEL.
 5. RKB221 BRASS PADLOCK, PADS No.0086/029003 IS NOT SUPPLIED
WITH THIS ASSEMBLY.

LONG RANGE LED COLOUR LIGHT

TITLE SIGNAL ENVELOPE/MECHANICAL INTERFACE DRAWING
3 ASP, 1 APER (LONG) CLS - RU

THIRD ANGLE PROJ
Document N° 0101-1409-1

MATERIAL	TOLERANCES
X	+ / - 0,25
X,0	+ / - 0,10
X,00	+ / - 0,05
X,000	+ / - 0,025
ANGULAR	+ / - 0,25°

DRAWN	M.DURHAM
APPROVED	L.GREEN
DATE	13/01/2005
SCALE	NTS
SHEET	1 OF 1 SHEETS

DORMAN TRAFFIC PRODUCTS LTD
SOUTHPORT PR9 8LA ENGLAND

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DRAWING No	PART No.
0086/009153	1